

CIMCO is an industry leading developer of software solutions for Computer Integrated Manufacturing and Industry 4.0. Our software suite includes advanced CNC editors, simulation software, DNC communications software, Manufacturing Data Collection for real-time monitoring and analysis of shop floor productivity, and Manufacturing Data Management for managing, organizing and securely storing production related data.

Since 1991, CIMCO has helped companies worldwide improve their competitive edge by providing reliable software and outstanding on-site assistance. Our network of CAD/CAM/CNC resellers and consultants have sold more than 100,000 licenses worldwide and we hold great pride in continuously supporting and meeting our customers' demands by developing intelligent and competitive solutions.

## THE FULL SUITE OF CIMCO SOFTWARE



### **CIMCO Edit**



### **CIMCO Scheduler**



### CIMCO DNC-Max





### CIMCO MDC-Max



### CIMCO CNC-Calc

Prove-out your NC program on a 3D CNC





A basic CAD/CAM. Draw 2D geometrical contours and lay out toolpaths for



### CIMCO NC-Base





### **CIMCO MDM**

CAD/CAM systems from leading vendors



### **CIMCO Teachware**

students to working with digital

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**DNC Communication** for CNCs, Robots, PLCs and more



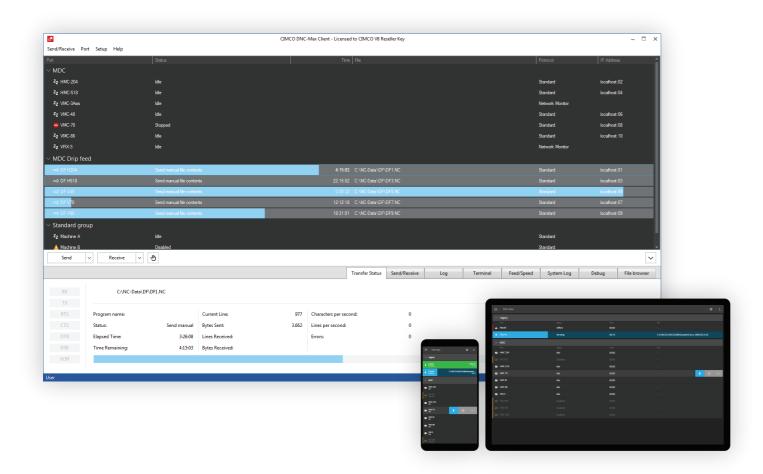


## **INTRODUCTION**

What is CIMCO DNC-Max?

## Provides full control over program transfers to all your manufacturing equipment from one central application

For over a decade CIMCO DNC-Max has been the leading DNC solution by which all others must be compared. From its best-in-class client/server architecture to its unmatched configurability and scalability. DNC-Max meets the requirement of both small shops and corporate enterprises with thousands of machines in multiple remote facilities.



## **BENEFITS**

Why use CIMCO DNC-Max?



### Network CNCs, PLCs & Robots

Network all your manufacturing equipment using industry standard hardware. Ethernet and WiFi device servers, traditional card based hardware, and existing legacy hardware.



### ↓ Download programs remotely

Reduce downtime from walking programs out to the shopfloor. Initiate downloads of programs directly from the CNC control, from a mobile device or Barcode reader.



### √ Works with your files

Whether replacing an existing DNC system or setting up a new, the DNC application you choose must be compatible with your data. DNC-Max works with all your existing NC programs.



### ✓ Ease of use

File transfers, port monitoring and system administration are all handled in a clean, intuitive client/server interface.



### → Access programs immediately

With DNC-Max there is no waiting. All your machines can download programs at the same time.

### ← A scalable solution

DNC-Max can scale with your company's future needs such as expanding your system with manufacturing document management or machine data collection.

### **FEATURES**

### Some of the many features included

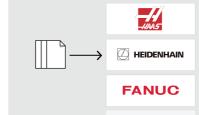


Ports, status and organization

Each port defines a machine connection and

shows the current status of the port and

machine. Organize ports in groups for



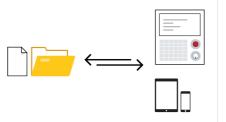
### Network protocols

Standard and specialized network protocols for communication with most manufacturing equipment. Mazak, Deckel, Agie, Fagor, Brother, Modbus, and many more.



### Send, receive and dripfeed

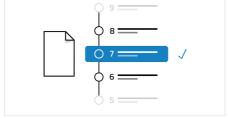
The 'Send Queue' ensures that files are transferred sequentially. Advanced options available for unlimited filesize dripfeeding if supported by CNC.





Versioning

previous versions.

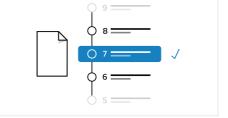


Programs that are modified on the CNC

version and stored in a guarantine area for

review. Easily track changes and revert to

control (or elsewhere) can be raised in





# User access control

Control the level of access for users across the entire DNC-Max system. Limit configuration and control options to key personnel.

### Remote request

optimal overview.

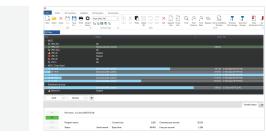
Request programs directly from the CNC control or using a mobile device and the DNC-Max Web Client. Supports DNC restart and file looping, directory support, directory prioritization, filters, wildcards, and more.





### CNC and hardware compatibility

Works with industry standard RS-232 serial hardware, Ethernet and Wireless serial device servers, traditional card based hardware, and existing legacy hardware.



### Integration with CIMCO Edit

In addition to the stand-alone PC and Web Client, DNC-Max is also available as an integrated add-on for CIMCO Edit.

## Logging and notifications

Real-time logging of DNC-Max system and machine activity. Auto-send status reports and notifications directly to CNC operators and key personnel.

✓ Port configuration across servers Manage multiple servers from DNC-Max across LAN, WAN, and Internet

✓ Predefined and custom port templates Add custom ports or select from a large set of predefined connections

√ FTP support

Communicate directly with machines that support Ethernet TCP/IP

Offset parameters in your NC program before it is sent to the machine

AND **MORE** 

www.cimco.com →



Visit our website to discover many more features, videos or to download our free, 30 day trial version of CIMCO DNC-Max.

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