

CIMCO is an industry leading developer of software solutions for Computer Integrated Manufacturing and Industry 4.0. Our software suite includes advanced CNC editors, simulation software, DNC communications software, Manufacturing Data Collection for real-time monitoring and analysis of shop floor productivity, and Manufacturing Data Management for managing, organizing and securely storing production related data.

Since 1991, CIMCO has helped companies worldwide improve their competitive edge by providing reliable software and outstanding on-site assistance. Our network of CAD/CAM/CNC resellers and consultants have sold more than 100,000 licenses worldwide and we hold great pride in continuously supporting and meeting our customers' demands by developing intelligent and competitive solutions.

# THE FULL SUITE OF CIMCO SOFTWARE

CIMCO DNC-Max

The leading solution for NC program

Compatible with machines and files



### CIMCO Edit

machine communication tool. Powerful add-ons available.



# **CIMCO Scheduler**

Production scheduling and order tracking solution. Improve delivery times and use of machines and resources.

**CIMCO Machine Simulation** Prove-out your NC program on a 3D CNC machine model. Automatic checks for

CIMCO CNC-Calc A basic CAD/CAM. Draw 2D geometrical contours and lay out toolpaths for

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CIMCO MDC-Max

streamline processes

Real-time manufacturing data colle

Optimize use of resources, and

CIMCO NC-Base

documents efficiently.

Organize, manage, and protect part

programs and related productio



**CIMCO Mazatrol Viewer** and print Mazatrol binary files for both



**CIMCO** Teachware

students to working with digital

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# A simple CAD/CAM solution for the workshop



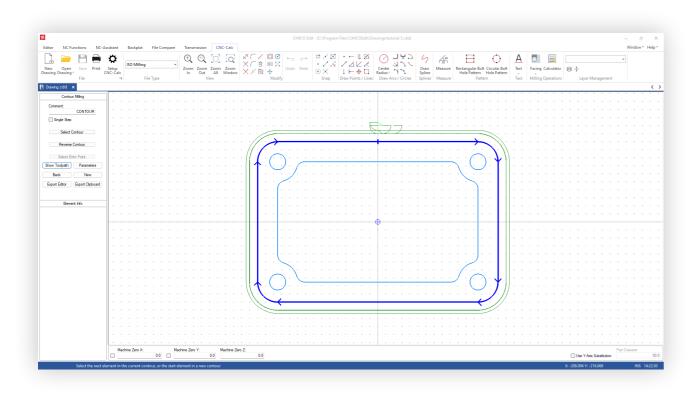




### INTRODUCTION What is CIMCO CNC-Calc?

# Draw 2D geometrical contours, create toolpaths for milling and turning machines, and generate NC code in minutes.

CIMCO CNC-Calc is an add-on for CIMCO Edit that provides a simple and cost effective solution to draw 2D geometrical contours, lay out toolpaths for milling and turning, and simulate the resulting NC program. CNC-Calc also has a comprehensive set of features that can handle more complex geometric drawings, such as importing geometry in DXF format and preparing it for machining.



#### BENEFITS Why use CIMCO CNC-Calc?

#### $\checkmark$ Easy to use

CIMCO CNC-Calc is designed to be used by the operators and toolmakers who are untrained in advanced CAD/CAM systems.

Prepare imported geometry

# Import DXF files to prepare for editing and machining. Easily delete, move, duplicate,

mirror elements and much more.

# Increase productivity

Get rid of calculators and trigonometric tables. CNC-Calc provides a simple interface and functionality to get work done faster.

#### $(\mathcal{A})$ Validate NC code

Use the functionality in CIMCO Edit to view, edit, and simulate the generated toolpaths before running any code on your machine.

#### Optimized toolpaths $\sim$

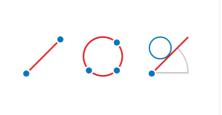
Reduce machining time, improve surface quality, and minimize tool wear with optimized toolpaths for both milling and turning.

# Ideal for workshops

CNC-Calc is a helpful tool for daily NC programming tasks and an ideal choice for workshops that are new to CAD/CAM.

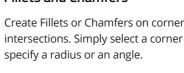
# **FEATURES**

Some of the many features included



### Essential drawing tools

Draw contours using points, lines, arcs, and splines, and use transforms to move, rotate, scale, mirror, and offset elements.





### Trim and Snap

Trim intersections with a few mouse-clicks and easily select elements with cursor snapping such as intersections, circles, and center points.



# Import DXF drawings

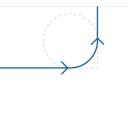
Import DXF files (CAD data file format) and generate toolpaths for different types of CNC controllers, such as ISO, Fanuc and Heidenhain.

# Cutter compensation

For adjusting the toolpath, CNC-Calc supports user-defined cutter compensation types such as Computer, Controller, Wear, and Reverse (Inverse) Wear.

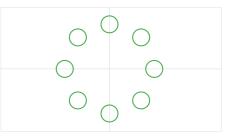
- ✓ Layer elements Group and organize related elements in your drawing.
- Measurements Place measurements on a drawing
- ✓ Feed and Speed calculator Calculate the feed and speed, based on the data of a specific tool.
- User-defined Post Processor  $\mathcal{J}$ Specify a Post Processor that will be used to format the output.
- ✓ Grid and Origin Display grid, sub-grid and origin to help you align elements.

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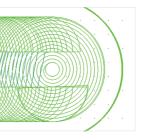
# **Fillets and Chamfers**

intersections. Simply select a corner and



# **Bolt Hole patterns**

Create rectangular (rows and columns) and circular (full circle or circle segment) bolt hole patterns in seconds.



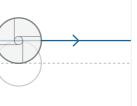
# Milling and Turning strategies

Lay out toolpath for milling or turning directly on your geometry using machining strategies such as Facing, Roughing, Contour, Constant Cut, Drilling and more.



# Letter milling

Mill simple letters and numbers on your workpiece or use True-Type fonts for a custom look. Set depth, feed, speed, and clearance for the operation.





# Integrated with CIMCO Edit

CNC-Calc has its own tab in the interface, and it integrates with all the powerful features of CIMCO Edit, such as NC code editing and toolpath simulation.



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Visit our website to discover many more features, videos or to download our free, 30 day trial version of CIMCO CNC-Calc.